



DASH NO.	QTY		ITEM	PART NO.	DESCRIPTION	MATL
	-2	-1				
	1	1	1	290-0005	TILLER BOLT	BRASS
	1	1	2	720-0017	ROD END	BRASS
	1	1	3	51-311005	CIRCULAR CLIP	S.S.
	1	1	4	720-0008	BEARING RETAINER	BRASS
	1	1	5	720-0028	SPHERICAL SWIVEL	BRASS
	1	1	6	720-0019	RETAINER NUT	BRASS
	2	2	7	11-216001	U-CUP	DISO
	2	2	8	11-106131	O-RING	BUNA
	-	1	9	720-0018	N50-190 PISTON ROD (21.42" LONG)	S.S.
	1	-	9	720-0030	N50-300 PISTON ROD (30.09" LONG)	S.S.
	2	2	10	11-216002	U-CUP	DISO
	1	1	11	10-800034	PISTON WEAR STRIP	NYLON
	2	2	12	11-106017	O-RING	BUNA
	2	2	13	720-0014	BLEED FITTING	BRASS
	2	2	14	720-0020	CYLINDER END	BRASS
	1	1	15	720-0025	TRUNNION HOUSING	BRASS
	1	1	16	720-0024	TRUNNION BALL END	BRASS
	1	1	17	720-0027	TRUNNION NUT	BRASS
	2	2	18	91-998005	TRUNNION BEARING	SYN
	2	2	19	91-992002	SEAL RETAINING WASHER	BRASS
	-	1	20	720-0021	N50-190 CYLINDER BARREL (13.07" LONG)	BRASS
	1	-	20	720-0031	N50-300 CYLINDER BARREL (17.40" LONG)	BRASS
	1	1	21	51-170033	PISTON PIN	STL
	1	1	22	720-0022	PISTON	ALUM
	2	2	23	41-007005	FLEXIBLE HOSE ASSEMBLY	SYN
	2	2	24	41-332039	ELBOW FITTING	BRASS
	3	3	25	91-998011	LOCKING PLUG	NYLON
	2	2	26	51-611003	SETScrew	S.S.
	1	1	27	51-182008	COTTER PIN	BRASS
	2	2	28	290-0008	TILLER NUT	BRASS

DASH NO.	ASSEMBLY PART NUMBER	CYLINDER DESCRIPTION
-1	700-0007	N50-190 CYLINDER ASSEMBLY
-2	700-0008	N50-300 CYLINDER ASSEMBLY

N50 CYLINDER SEAL KIT PART NUMBER 119-0083 (ITEMS 7, 8, 10, AND 11)

N50 TRUNNION ASSEMBLY PART NUMBER 710-0005 (ITEMS 15, 16, 17, 18, AND 25)

N50 CLEVIS ASSEMBLY PART NUMBER 710-0006 (ITEMS 2, 3, 4, AND 5)

N50-190 PISTON ROD ASSEMBLY PART NUMBER 710-0007 (ITEMS 9, 12, 21, AND 22)

N50-300 PISTON ROD ASSEMBLY PART NUMBER 710-0008 (ITEMS 9, 12, 21, AND 22)

**PARTS LIST FOR  
N50-190 AND N50-300 CYLINDERS**

**SUMMER** EQUIPMENT LTD.  
7983 PROGRESS WAY, DELTA, B.C., CANADA  
PHONE (604) 940-4545 FAX (604) 940-4565  
www.summerequipment.com

MANUFACTURERS OF **WAGNER** HYDRAULIC STEERING

DRAWN BY: M.L.G. CHECKED BY: F.J.P.

SCALE: N.T.S.

DATE: APRIL, 1994

REF NO.:

DRAWING NO.

**C-3-738**

REV.