



DASH NO.	QTY		ITEM	PART NO.	DESCRIPTION	MAT'L
	-2	-1				
	1	1	1	51-211011	CAPSCREW	S.S.
	1	1	2	51-401005	WASHER	S.S.
	1	1	3	320-0136	SHAFT	BRASS
	4	4	4	51-209003	CAPSCREW	STL
	4	4	5	51-509009	NUT	STL
	1	1	6	320-0065	FRONT PLATE	ALUM
	1	1	7	320-0210	BEARING	SYN
	1	1	8	51-300003	SNAP RING	STL
	2	2	9	41-132002	PIPE PLUG	BRASS
	1	1	10	320-0066	HOUSING	ALUM
	-	1	11	320-0133	ROTOR	D.I.
	1	-	11	320-0134	ROTOR	D.I.
	1	1	12	21-100006	BEARING	STL
	1	1	13	320-0071	PINTLE	STL
	2	2	14	21-300002	CHECK BALL	STL
	2	2	15	11-106016	O-RING	BUNA
	1	1	16	400-0002	3/8" LOCKVALVE ASSEMBLY	ALUM
	2	2	17	51-209002	CAPSCREW	STL
	2	2	18	91-990006	WIRE BALL STOP	STL
	1	1	19	11-106006	O-RING	BUNA
	7	7	20	31-100132	SPRING	STL
	7	7	21	92-991004	PISTON FILLER	ALUM
	1	1	22	51-100003	KEY (ROUNDED)	STL
	-	7	23	320-0067	PISTON	D.I.
	7	-	23	320-0073	PISTON	D.I.
	1	1	24	21-100002	BEARING	STL
	1	1	25	91-990003	BEARING CAGE	STL
	1	1	26	10-300014	GASKET	CORK
	1	1	27	292-0016	DIPSTICK TUBE	PL
	1	1	28	91-998009	DIPSTICK	PL
	1	1	29	10-500009	SHAFT SEAL	NEO
	1	1	30	51-102007	KEY (RECTANGULAR)	BRASS

DASH NO.	ASSEMBLY PART NUMBER	DESCRIPTION
-1	300-0008	B1 HELM PUMP ASSEMBLY
-2	300-0009	B2 HELM PUMP ASSEMBLY

B PUMP SEAL KIT PART NUMBER: 119-0085 (ITEMS 15, 19, 26, AND 29)

B1 PUMP HOUSING, PINTLE, & ROTOR SUB-ASSEMBLY PART NUMBER: 310-0021 (ITEMS 10, 11, 12, 13, 20, 21, AND 23)

B2 PUMP HOUSING, PINTLE, & ROTOR SUB-ASSEMBLY PART NUMBER: 310-0022 (ITEMS 10, 11, 12, 13, 20, 21, AND 23)

REFER TO DRAWING C-6-410 FOR THE 3/8" LOCKVALVE ASSEMBLY PART NUMBER: 400-0002 (ITEM 16)

**WAGNER B1 AND B2 HELM PUMP ASSEMBLY DRAWING**

**EQUIPMENT LTD.**  
 7983 PROGRESS WAY, DELTA, B.C., CANADA  
 PHONE (604)-940-4545 FAX (604)-940-4566  
 www.summerequipment.com

MANUFACTURERS OF HYDRAULIC STEERING

DRAWN BY: L.A.M.      CHECKED BY: M.L.G.  
 SCALE: 7/8" = 1"  
 DATE: MARCH, 1997  
 REF NO.: \_\_\_\_\_

<b>C-3-314</b>	REV.
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